

TITLE PAGE

- Food and Life-

Upload this completed form to website with submission

ARTICLE INFORMATION	Fill in information in each box below
Article Type	Article, Short Communication, Review or Survey.
Article Title (English)	Enrichment of meat products with oyster mushroom: A review
Article Title (Korean) English papers can be omitted	
Running Title (English, within 10 words)	Pleurotus ostreatus, meat enrichment, functional foods, bioactive compounds, sensory evaluation
Author (English)	Gantumur Zuljargal ¹ , Min Ji Koh ¹ , Hyeong Sang Kim ^{1,2}
Affiliation (English)	1 School of Animal Life Convergence Science, Hankyong National University, Anseong 17579, Republic of Korea 2 Institute of Applied Humanimal Science, Hankyong National University, Anseong 17579, Republic of Korea
Author (Korean) English papers can be omitted	
Affiliation (Korean) English papers can be omitted	
Special remarks – if authors have additional information to inform the editorial office	
ORCID and Position(All authors must have ORCID) (English) https://orcid.org	Gantumur Zuljargal (Graduate Student, https://orcid.org/0009-0000-6763-7370) Min Ji Koh (Graduate Student, https://orcid.org/0009-0009-1895-4420) Hyeong Sang Kim (Associate Professor, https://orcid.org/0000-0001-7054-2989)
Conflicts of interest (English) List any present or potential conflict s of interest for all authors. (This field may be published.)	The authors declare no potential conflict of interest.
Acknowledgements (English) State funding sources (grants, funding sources, equipment, and supplies). Include name and number of grant if available. (This field may be published.)	
Author contributions (This field may be published.)	Conceptualization: Kim HS. Data curation: Zuljargal G. Formal analysis: Zuljargal G. Methodology: Kim HS. Software: Zuljargal G. Validation: Kim HS. Investigation: Zuljargal G. Writing - original draft: Zuljargal G, Koh MJ, Kim HS. Writing - review & editing: Zuljargal G, Koh MJ, Kim HS. (This field must list all authors)
Ethics approval (IRB/IACUC) (English) (This field may be published.)	This manuscript does not require IRB/IACUC approval because there are no human and animal participants.

CORRESPONDING AUTHOR CONTACT INFORMATION

For the <u>corresponding</u> author (responsible for correspondence, proofreading, and reprints)	Fill in information in each box below
First name, middle initial, last name	Hyeong Sang Kim
Email address – this is where your proofs will be sent	dock-0307@hknu.ac.kr
Secondary Email address	
Postal address	17579
Cell phone number	+82-010-3930-2215
Office phone number	+82-031-670-5123
Fax number	+82-031-670-5090

7
8

ACCEPTED

10 **ABSTRACT**

11 This literature review examines the current state of research on enriching meat products with
12 oyster mushroom (*Pleurotus ostreatus*), covering nutritional benefits, technological considerations,
13 sensory characteristics, food safety aspects, and future perspectives. The growing demand for
14 functional foods led to increased interest in incorporating edible mushrooms into meat products.
15 Studies demonstrated that oyster mushrooms enhance the antioxidant capacity and sensory appeal
16 of meat products while simultaneously reducing fat content and preventing lipid oxidation. The
17 oyster mushroom enrichment up to 2% in sausage formulations, resulting in products with
18 significantly enhanced functional properties. The incorporation of oyster mushroom powder
19 represents a promising strategy for developing healthier, more sustainable meat products with
20 enhanced bioactive compounds and improved nutritional profiles while maintaining consumer
21 acceptability within optimal formulation ranges.

22 **Keywords:** *Pleurotus ostreatus*, meat enrichment, functional foods, bioactive compounds, sensory
23 evaluation

24
25 **1. Introduction**

26 The global food industry faces unprecedented challenges driven by increasing consumer health
27 consciousness, sustainability concerns, and growing demand for functional foods. Recent studies
28 demonstrate that while consumers increasingly seek healthier and more environmentally friendly
29 food alternatives, actual product selection and preferences continue to be primarily determined by
30 sensory attributes such as taste, aroma, and texture (Khezerlou et al., 2025). Traditional meat
31 products serve as excellent protein sources but are associated with various health concerns due to
32 their high saturated fat content, excessive sodium concentrations, and limited dietary fiber (Geiker
33 et al., 2021; Mishra et al., 2023). Against this backdrop, researchers are exploring innovative
34 approaches to enhance the nutritional and functional characteristics of meat products by
35 incorporating plant-derived ingredients (Mishra et al., 2023). Multiple studies demonstrate that
36 mushrooms possess a dual capacity as both waste converters and functional food resources, being
37 able to transform lignocellulosic waste into beneficial human food while generating various
38 bioactive compounds that promote health (Kumla et al., 2020; Fitsum et al., 2025). Among these,
39 edible mushrooms are gaining particular attention as promising alternative food ingredients due to
40 their unique nutritional composition and bioactive components. Das et al. (2021) reported that
41 mushrooms are rich sources of important nutrients and bioactive compounds, including proteins,
42 fibers, vitamins, minerals, and nutraceuticals, while being low in calories, sodium, fat, and
43 cholesterol. Integrating mushroom powder into meat products offers advantageous effects in three
44 aspects: nutritional enrichment, improvement of technological processing characteristics, and cost

reduction through partial meat replacement. Among them, oyster mushroom (*Pleurotus ostreatus*) has received considerable attention in recent decades due to its outstanding nutritional properties and ease of cultivation (Philippoussis et al., 2001; Torres-Martínez et al., 2022). Studies have shown that meat products incorporating oyster mushrooms provide practical possibilities to develop health-oriented products with enhanced functionality, while maintaining consumer acceptability.

2. Role of edible mushrooms as functional food ingredients

2.1 Nutritional composition of edible mushrooms

According to researchers, *Pleurotus ostreatus* could be an important protein source for meat products, with protein content ranging from 7.3% to 53.3% (Table 1). Compared to alternative food resources, oyster mushroom provides a complete protein structure containing all nine essential amino acids, making them evaluated as a suitable ingredient alternative to animal protein (Torres-Martínez et al., 2022). These excellent nutritional values originate from the unique composition of the oyster mushroom, which includes high-quality protein rich in essential amino acids, dietary fiber, vitamins, and minerals. These components can supplement or enhance the nutritional characteristics of traditional meat products. When oyster mushroom powder is applied in meat processing, it improves physical characteristics such as moisture content, water holding capacity, springiness, and color (Mazlan et al., 2020; Wan Rosli et al., 2011; Jung et al., 2022). Oyster mushroom is effectively used as a meat replacer and extender due to their umami flavor, meat-like texture, and inherent similarity to meat characteristics (Mazlan et al., 2020; Singh et al., 2023). Particularly, amino acids such as aspartic acid and glutamic acid enhance the umami flavor (Boro et al., 2025).

Oyster mushrooms are rich in minerals, including iron, zinc, calcium, and magnesium (Effiong et al., 2024). Iron-fortified oyster mushrooms play a significant role in preventing iron deficiency, with iron bioavailability (21.68%) comparable to that of meat sources (Pandey et al., 2020). Oyster mushroom helps preserve the inherent iron content of meat while contributing to or preventing iron deficiency (Pérez-Montes et al., 2021).

2.2 Bioactive compounds and health-promoting effects

Multiple studies have confirmed that oyster mushrooms contain various bioactive components, including polysaccharides (α -glucan and β -glucan), functional proteins, enzymes and peptides, phenolic acids, and flavonoids (Mishra et al., 2021; Lesa et al., 2022). These components provide the basis for health-promoting effects related to oyster mushroom consumption, including antioxidant, antimicrobial, and immunomodulatory activities. Oyster mushroom is an edible mushroom with excellent antioxidant activity, with effects mainly attributable to polyphenolic

compounds and other bioactive components (Lebeque et al., 2018; Chilanti et al., 2021). Tokarczyk et al. (2023) reported that polyphenol content significantly increased in burger products supplemented with oyster mushrooms, thereby positively affecting antioxidant capacity in meat products. The addition of oyster mushrooms rich in polyphenolic compounds to the burgers enhanced the antioxidant properties of the products (Figure 1).

Additionally, oyster mushrooms exhibit antimicrobial and preservation properties. Studies have shown that addition of oyster mushrooms to sausage products improved storage stability of the products, through reduced lipid oxidation and enhanced antioxidant properties during refrigerated storage (Cerón-Guevara et al., 2020a; Boylu et al., 2024). This suggests that oyster mushrooms function as a natural preservative, providing possibilities to reduce the use of synthetic additives in meat products.

2.3 Global production trends and economic value

According to research, mushroom cultivation is evaluated as an economical and sustainable biotechnology that can convert various lignocellulosic wastes into high-value food ingredients (Sánchez, 2010; Kumla et al., 2020). Oyster mushrooms have steadily risen in commercial value worldwide due to their simple cultivation conditions, high nutritional value, and diverse applicability. Mushroom cultivation represents an effective approach for transforming environmental waste into alternative nutritious food sources, with oyster mushrooms demonstrating a remarkable ability to break down lignocellulosic residues from agricultural fields and forests (Philippoussis et al., 2001).

Various agricultural substrates have been evaluated for oyster mushroom cultivation. Studies have shown that different substrates, including cotton waste, wheat straw, and sawdust, can be successfully used for cultivation, with varying yields depending on substrate composition (Philippoussis et al., 2001; Akcay et al., 2023). The fact that agricultural waste can be used as a cultivation substrate is also an important advantage in terms of cost reduction when applying oyster mushroom powder in the food industry. Aditya et al. (2024) reported that cultivating oyster mushrooms presents an economically feasible and environmentally friendly method of transforming waste materials into highly nutritious food. Oyster mushrooms show excellent growth performance on perishable organic matter, with cultivation being largely determined by the availability and utilization of cheap by-products and waste materials (Argaw et al., 2023). This strengthens its potential as a raw material suitable for mass production and industrialization in the meat processing industry.

3. Nutritional characteristics of oyster mushroom and its application as a functional food ingredient

3.1 Nutritional profile and bioactive functions

Oyster mushroom (*Pleurotus ostreatus*) has very promising potential as a food ingredient for improving the functionality of meat products. According to Rohmawati et al. (2019) oyster mushroom-based analog sausage formulation experiment showed that a component composition of 14% protein, 11.22% fat, 44.24% moisture, 6.02% crude fiber, 2.37% ash, and 27.29% carbohydrate demonstrated its potential as a meat alternative or fortified meat product with a balanced macronutrient ratio.

Meaningful nutritional improvements were also observed in research applying oyster mushrooms to chicken patties. Wan Rosli et al. (2011) found that when 25% of chicken was replaced with *Pleurotus sajor-caju*, the protein content of 17.46% was not statistically significant compared to the control group (18.13%), but protein concentration significantly decreased with 50% replacement. The increase in dietary fiber content was particularly notable. Products with 50% minced oyster mushroom added to chicken patties had the highest total dietary fiber (TDF) content at 4.90 g/100g, while the 25% addition group recorded 3.40 g/100g and the control group 1.90 g/100g. This demonstrates that oyster mushrooms can supply dietary fiber and are a suitable material for developing functional meat products that meet daily intake recommendations (Wan Rosli et al., 2011). It suggests that oyster mushroom application at appropriate addition levels can maintain product quality while improving nutrition.

The bioactive functions of oyster mushrooms extend beyond simple nutritional supply. Antioxidant capacity is particularly noteworthy, with Tokarczyk et al. (2023) reporting that burger products supplemented with oyster mushrooms showed improved antioxidant capacity and increased sensory appeal. Additionally, along with a reduction in product fat content, lipid oxidation inhibition effects were observed, providing advantages for manufacturing healthier meat products.

3.2 Cultivation characteristics, accessibility, and sustainability

Oyster mushroom cultivation is considered an agricultural system that simultaneously satisfies economic efficiency and sustainability (Amarasinghe et al., 2025). This mushroom has an excellent ability to convert agricultural and industrial by-products (sawdust, rice straw, corn husks, etc.) into nutritious food, contributing to resource circulation and environmental conservation (Girmay et al., 2016). Research results showed possibilities for oyster mushroom cultivation using various waste substrates. For example, various substrates such as cottonseed, paper waste, sawdust, and straw can be used for cultivation, and among them, cottonseed and wastepaper substrates recorded the highest biological efficiency and yield (Girmay et al., 2016). Oyster mushroom cultivation is possible indoors year-round, and home cultivation is easy, providing opportunities for farm income generation (Barh et al., 2019). Particularly, the low production cost and scalable cultivation potential of *Pleurotus ostreatus* have been identified as key drivers for its industrial applicability in food systems (Ayuso et al., 2025).

4. Application cases of oyster mushroom in meat products and technical considerations

4.1 Technical characteristics and formulation design considerations

According to experiments, meat products containing 2% oyster mushroom powder showed higher complex viscosity and emulsion stability compared to other samples (Jung et al., 2022). These results indicated that oyster mushroom powder plays an important technical role in designing optimal integration levels and processing parameters within meat products. Oyster mushrooms are receiving attention as a health-oriented food material that is rich in highly biologically valuable protein, dietary fiber, and bioactive compounds (Jung et al., 2022). Jung et al. (2022) evaluated the effects of oyster mushroom powder supplementation at levels of 0%, 1%, and 2% on the emulsion stability of meat products using dynamic rheological measurements and recovery test. According to these results, oyster mushroom powder decreased various technical characteristics of meat products, such as protein, fat, ash content, pH, hardness, adhesiveness, chewiness etc., while simultaneously increasing moisture, amino acids, lightness, springiness, and water holding capacity. These results suggest that oyster mushrooms are very effective as a functional material that can supplement the structural characteristics and storage stability of conventional meat processing materials. Oyster mushrooms in various forms are used to develop fortified functional foods. *P. ostreatus* was incorporated in various forms, such as powder after drying and grinding, fresh after steaming and centrifuging, flour after boiling in water, aqueous extract, and cell-free extracts of mushrooms. Moreover, their concentration, waste, and bioactive compounds can be incorporated into meat products (Bulam et al., 2022).

4.2 Effects on functional characteristics and sensory quality

The addition of oyster mushroom powder positively affects taste and texture aspects while improving product nutritional quality (Jung et al., 2022). Particularly, functional effects extend beyond simple nutritional component improvement to product quality and shelf-life extension. According to Tokarczyk et al. (2023), products added oyster mushrooms showed decreased final fat content and increased inhibition of lipid oxidation. This is very advantageous for developing products with two benefits simultaneously, such as fat content reduction and improvement of oxidation stability and can provide practical help in improving the long-term preservation of health-oriented meat products. Additionally, products with 2% oyster mushroom powder added showed increased protein adsorption at the fat interface, forming a sophisticated emulsion structure, which consequently led to improved texture and reduced cooking loss (Jung et al., 2022). Such emulsion stability improvement is a core technical element for formulation optimization and quality maintenance of functional products.

4.3 Application cases by product type: Sausages, patties

Oyster mushroom powder is being successfully applied to various meat products, with sausages being the most actively researched item. Jung et al. (2022) reported the possibility of oyster mushroom addition up to 2%, developing innovative oyster mushroom-based sausage products optimized based on protein, antioxidant activity, total phenol content, cohesiveness, energy, fat, hardness, adhesiveness, etc. (Table 2).

Rohmawati et al. (2019) manufactured analog sausages with a formulation combining 75g tempeh, 75g white oyster mushroom, and 6g carrageenan. The result of the chemical composition of the product was 14% protein, 11.22% fat, 44.24% moisture, 6.02% crude fiber, 2.37% ash, and 27.29% carbohydrate, respectively. Burgers also have high application potential. Tokarczyk et al. (2023) reported that oyster mushrooms contributed antioxidant properties and sensory appeal of the products, showing positive results in terms of consumer preference and quality maintenance.

5. Sensory characteristics and consumer acceptance

5.1 Flavor, texture, and appearance characteristics of meat products with oyster mushroom

Research on the sensory characteristics of mushrooms includes various sensory expressions beyond simply “umami” (Oh et al., 2024). For example, expressions such as fermented, yeasty, moldy, earthy, crispy, firm, sweet, savory, moist, and salty have been used as sensory descriptors related to various types of mushrooms (Jiang et al., 2023). When oyster mushroom is added to meat products, the complex flavors and textures show multilayered effects on the overall sensory characteristics of the products. Jung et al. (2022) reported that sensory evaluation of sausages with 2% *Pleurotus ostreatus* addition recorded superior scores in flavor and aroma, and the overall preference of the product was higher than the control group (Figure 2). This result suggests that positive maximization of sensory characteristics is possible at specific addition ratios. However, Tokarczyk et al. (2023) noted that burgers with 10% oyster mushroom addition had the highest acceptability score (4.86 points), while the 20% addition group showed a lower score (3.57 points). Consistent with these observations, Figure 2 indicates that water-holding capacity increased up to 2% addition. This trend supports that moderate incorporation levels may provide an optimal balance between sensory appeal and technological functionality, emphasizing the importance of appropriate formulation design.

5.2 Sensory evaluation methodology

Consumer acceptability is generally evaluated through hedonic tests, which quantitatively measure not only overall preference but also likes and dislikes for individual sensory characteristics (flavor, aroma, texture, etc.) (Fiorentini et al., 2020). Descriptive analysis is used to describe the sensory profile of products qualitatively and quantitatively, and it is effective in distinguishing subtle

differences between products (Siddiqui et al., 2023). Traditional sensory analysis is broadly divided into analytical and affective methods. Analytical evaluation includes discriminatory and descriptive evaluation, while affective evaluation is divided into preference tests and hedonic tests (Ruiz-Capillas et al., 2021). These evaluation methods were utilized in various studies on mushroom-enriched meat products, with sensory characteristics highly evaluated at specific addition levels, and consumer acceptability was also secured. Such data functions as core material enabling sensory optimization and consumer-centered design in product development.

5.3 Consumer preference and market insights

Plant-based proteins carry challenges in consumer acceptability aspects, particularly in sensory characteristics such as appearance, flavor, and texture (Appiani et al., 2023). According to Appiani et al. (2023), plant-based meat alternative products tend to show lower overall sensory satisfaction, making consumer acceptability difficult to secure in many cases. This emphasizes the importance of sensory optimization strategies in developing hybrid meat products, including oyster mushrooms. Recent study has shown that the incorporation of oyster mushroom powder into chicken patties can improve sensory qualities such as color attributes while enhancing antioxidant activity (Cerón-Guevara et al., 2020a). Although optimal inclusion levels may vary by product type, previous studies suggest that moderate additions of oyster mushroom powder can improve sensory attributes without negatively affecting consumer acceptance (Das et al., 2021).

6. Food safety, additives, and regulatory considerations

6.1 Role as a natural additive and preservation effects

Multiple studies have developed pork sausages with oyster mushroom puree added, with such an addition reported to increase product moisture content, springiness, and water holding capacity, while conversely decreasing protein content (Jung et al., 2022). This demonstrates the possibility that oyster mushrooms can function as both a functional food material and a natural preservative. Naturally derived antimicrobial compounds contained in oyster mushrooms can enhance food safety through various mechanisms (Dash et al., 2024). According to Das et al. (2021), dehydrated oyster mushrooms were effective in inhibiting lipid and protein oxidation in meat products. This provides favorable conditions for oxidation prevention and quality maintenance, becoming an alternative that can reduce the use of synthetic additives. Additionally, according to research, antimicrobial components of oyster mushrooms were found to show broad-spectrum antimicrobial effects against bacteria, fungi, viruses, and gastrointestinal parasites (Elhusseiny et al., 2021; Giacometti et al., 2022; Sitara et al., 2023). When oyster mushroom powder is added to raw or cooked pork patties, various quality characteristics, including pH, water holding capacity, cooking loss, texture, color, and lipid and protein oxidation inhibition, were reported to be significantly improved ($p < 0.05$) (Torres-Martínez et al., 2022).

6.2 Microbiological and chemical safety

Food poisoning from mushrooms generally originates from natural toxin ingestion, but pathogenic microbial contamination that can occur during production and processing also requires attention. Generally, pathogens such as *Listeria monocytogenes* and *Salmonella* spp. are identified as major risk factors (Ludewig et al., 2024). In 2022, there was recalling of king oyster mushrooms sold under the TWA Fungi brand because of possible contamination with *L. monocytogenes* (Beach, 2022). The U.S. Food and drug administration (FDA) and the centers for disease control and prevention (CDC) investigated the first known outbreak of *Listeria monocytogenes* linked to enoki mushrooms from 2016 to 2020. Subsequently, both FDA and CDC reported a second outbreak in 2022 (U.S. Food and Drug Administration, 1994). The 2022 outbreak included six ill people, all of whom were hospitalized (Kirchner et al., 2025). Food contaminated with *L. monocytogenes* may not show any signs of spoilage, but can cause serious illness, especially in pregnant women, older adults, and those with weakened immune systems (Beach, 2022). To reduce the risk of listeriosis from contaminated mushrooms, public health and regulatory agencies should conduct comprehensive surveillance in foods and in people and implement control measures to potentially minimize the impact of future outbreaks (Kirchner et al., 2025). According to Schill et al. (2021) some samples had low contamination levels with total aerobic mesophilic bacteria counts (AMC) below 5.0 log cfu/g, but quality gradually decreased when stored at 4°C for 12 days. At the time of purchase, 71.2% of all samples had excellent microbiological quality levels (AMC < 5.0 log cfu/g), and 67.1% of sensory quality was evaluated as 'very good or good'. This suggests that appropriate storage conditions and hygiene management are essential for securing microbial safety of oyster mushroom-enriched products.

6.3 Legal status and labeling requirements

Regulatory issues for mushrooms as functional foods and dietary supplements stem from the need for consistent international standards, improved quality control, and effective consumer protection (Roberfroid, 2002). Functional mushrooms used as dietary supplements must comply with the Dietary Supplement Health and Education Act in the United States (Borchers et al., 2008). In the European Union, the implementation of the Novel Foods Regulation (EU) 2015/2283 and associated practical guidance documents help food business operators determine the regulatory status of their products, including food supplements and their ingredients (Lähteenmäki-Uutela et al., 2021). Furthermore, the application of the Nutrition and Health Claims Regulation (EC) No 1924/2006 is essential for food business operators, as it sets out the requirements for making nutrition and health claims on foods (Kušar et al., 2021) as summarized in Table 3.

7. Challenges and future perspectives

7.1 Technical and economic challenges in industrialization

Functional meat products utilizing oyster mushrooms show high potential as a food development strategy, simultaneously pursuing health and sustainability, but realistic barriers exist for industrial mass production. One of the biggest challenges is securing uniform raw material quality and the uncertainty of mass supply. These challenges are closely linked to the short shelf-life of mushrooms, as they rapidly deteriorate in quality after harvest and have high moisture content, raising significant concerns about spoilage during storage and distribution before processing (Sołowiej et al., 2023).

Additionally, while dietary fiber and polysaccharides of oyster mushroom positively affect emulsification and viscosity control, quality problems such as texture degradation, preference decline, and increased spoilage risk during storage are accompanied when addition ratios are excessive. Therefore, precise formulation ratio setting and process standardization are essential for product optimization. From an economic perspective, considering cost and processing complexity, when considering production unit cost, storage stability, and processing costs, cost efficiency may be unfavorable compared to existing meat processing materials, and constraints on widespread adoption may occur, particularly in price-sensitive markets. Additionally, regulatory labeling constraints must be carefully navigated to ensure compliance and consumer trust. Therefore, government functional ingredient certification systems, technical support, and policies linking processing facilities can become core foundations for industrial expansion (Boylu et al., 2024).

7.2 Consumer perception, cultural acceptance, and marketing challenges

Consumer acceptability and market expansion are greatly influenced by cultural familiarity, eating habits, and marketing communication beyond technical aspects. Variable sensory acceptance represents a significant barrier, as some consumers show aversion to the earthy smell or tannin-like flavor of mushrooms, perceiving them unsuitable for processed meat (Tokarczyk et al., 2023). Limited consumer familiarity with mushroom-enriched meat products further restricts market penetration. To address these issues, consumer-oriented sensory studies and preference-based product design must be integrated early in development. Marketing efforts should convey the concept that oyster mushroom is not merely a vegetable but a functional meat ingredient. However, as shown in Figure 3, these products also present meaningful opportunities. Mushroom enrichment enhances the nutritional profile by increasing dietary fiber and vitamin D, serves as a natural fat replacement and antioxidant source, and aligns with clean-label trends. These characteristics appeal to flexitarian and eco-conscious consumers seeking health, taste, and sustainability. Moreover, oyster mushroom cultivation supports circular economy principles by utilizing agro-waste, thereby adding environmental and economic value to the final meat products (Das et al., 2021; Singh et al., 2023).

7.3 Future research directions and policy recommendations

To maximize these opportunities while addressing the technical and regulatory barriers outlined above, future research and policy development should focus on several strategic directions aligned with health, sustainability, and consumer trust (Figure 3). Research should establish scientific evidence for increased fiber and vitamin D content to substantiate health claims and enable functional labeling. Design of Experiments (DOE)-based formulation studies can help balance nutritional efficacy and sensory quality (Jung et al., 2022). Regulatory frameworks such as European community regulation (EC) No 1924/2006 on nutrition and health claims made on foods and European union regulation (EU) 2015/2283 on novel foods should be referenced to facilitate classification of oyster mushrooms within functional food categories. Further development of low-cost drying and powdering technologies is needed to preserve bioactive compounds and improve raw material storage stability (Jung et al., 2022). Such innovations are vital for maintaining product palatability and reliable supply chains. Research should emphasize minimal processing and transparent labeling, ensuring compliance with microbial safety standards ($< 5.0 \log \text{CFU/g}$ *Listeria*, *Salmonella*) (Meng et al., 2024). Education and marketing strategies should target flexitarian and eco-conscious consumers, highlighting health, sustainability, and safety aspects. Campaigns must differentiate mushroom-enriched meat products from dietary supplements while reinforcing safety regarding heavy metals, pesticide residues, and mycotoxins. Expanding agro-waste utilization for mushroom cultivation and conducting life cycle assessment (LCA) studies will help quantify environmental benefits (Grimm & Wösten, 2018; Robinson et al., 2019). Integrating these outcomes into regional agriculture–food-linked policy models will create sustainable and economically viable production ecosystems aligned with consumer and regulatory expectations.

8. Conclusion

This literature review comprehensively examined the development potential and application cases of meat products utilizing oyster mushroom (*Pleurotus ostreatus*), focusing on its nutritional, functional, and technical characteristics. Oyster mushrooms contain high-quality protein, abundant dietary fiber, and bioactive compounds, including antioxidant and antimicrobial functions, which can positively affect nutritional enrichment, fat replacement, oxidation stability improvement, and sensory quality improvement of meat products. Various studies showed that the oyster mushroom addition ratio generally forms optimal technical and sensory balance at approximately 10-20% levels. At these addition levels, multifaceted improvement effects such as fat content reduction, water holding capacity improvement, and antioxidant capacity increase were observed, with sensory preference also maintained or rather improved in some product categories (e.g., sausages, burgers, chicken patties). Meanwhile, technical limitations and cost challenges related to industrialization, consumer perception issues, and regulatory and labeling requirements remain as elements requiring practical solutions. Particularly, standardized processing technology development, microbiological safety securing, and functional labeling certification system construction will become important research and policy tasks for the commercialization of oyster

mushroom-based meat products. Overall, oyster mushrooms are a very promising food ingredient for developing functional meat products and are a strategic resource that can satisfy triple consumer demands of health, sustainability, and sensory quality. Future research and industrial applications will require scientific evidence-based design and convergent approaches to realize these multilayered potentials.

ACCEPTED

References

1. Aditya, Neeraj, Jarial RS, Jarial K, Bhatia JN. 2024. Comprehensive review on oyster mushroom species (Agaricomycetes): Morphology, nutrition, cultivation, and future aspects. *Heliyon*, 10(5):e26539. <https://doi.org/10.1016/j.heliyon.2024.e26539>
2. Akcay C, Ceylan F, Arslan R. 2023. Production of oyster mushroom (*Pleurotus ostreatus*) from some waste lignocellulosic materials and FTIR characterization of structural changes. *Sci Rep* 13:12897. <https://doi.org/10.1038/s41598-023-40200-x>
3. Amarasinghe AALS, Weerasinghe MPGS M, Dunsford LB. 2025. Economic and environmental sustainability of oyster mushroom (*Pleurotus ostreatus*) cultivation using agro-industrial waste substrates. In *Proceedings of International Forestry and Environment Symposium* (Vol. 29).
4. Appiani M, Cattaneo C, Laureati M. 2023. Sensory properties and consumer acceptance of plant-based meat, dairy, fish and eggs analogs: A systematic review. *Front Sustain Food Syst* 7:1268068. <https://doi.org/10.3389/fsufs.2023.1268068>
5. Argaw B, Tesfay T, Godifey T, Ayalew N. 2023. Growth and yield performance of oyster mushroom (*P. ostreatus* (Jacq.: Fr.) Kummer) using waste leaves and sawdust. *Int J Agron* 2023:8013491. <https://doi.org/10.1155/2023/8013491>
6. Ayuso P, Quizhpe J, Peñalver R, García-Pérez P, Nieto G. 2025. Green valorization strategies of *Pleurotus ostreatus* and its by-products: A critical review of emerging technologies and sustainable applications. *Molecules* 30:4318. <https://doi.org/10.3390/molecules30214318>
7. Barh A, Sharma VP, Kumari B, Annepu SK, Kamal S, Bairwa R. 2019. Round the year cultivation of *Pleurotus* species in India. *Mushroom Research*, 28(2):139-143.
8. Beach C. 2022. Canadian agency posts recall of king oyster mushrooms because of *Listeria*. *Food Safety News*. Available from: <https://www.foodsafetynews.com/2022/07/canadian-agency-posts-recall-of-king-oyster-mushrooms-because-of-listeria/> Accessed at Jan 30. 2025.
9. Borchers AT, Krishnamurthy A, Keen CL, Meyers FJ, Gershwin ME. 2008. The immunobiology of mushrooms. *Exp Biol Med* 233(3):259-276. <https://doi.org/10.3181/0708-MR-227>
10. Boro S, Kambhampati V, Das S, Saikia D. 2025. Edible mushrooms as meat analogues: A comprehensive review of nutritional, therapeutic, and market potential. *Food Res Int* 214:116632. <https://doi.org/10.1016/j.foodres.2025.116632>
11. Boylu M, Hitka G, Kenesei G. 2024. Sausage quality during storage under the partial substitution of meat with fermented oyster mushrooms. *Foods* 13(13):2115. <https://doi.org/10.3390/foods13132115>
12. Bulam S, Üstün NŞ, Pekşen A. 2022. Oyster mushroom (*Pleurotus ostreatus*) as a healthy ingredient for sustainable functional food production. *Mantar Dergisi* (The Journal of Fungus) 13(3):131-143. <https://doi.org/10.30708/mantar.1192063>

13. Cerón-Guevara MI, Rangel-Vargas E, Lorenzo JM, Bermúdez R, Pateiro M, Rodríguez JA, Sánchez-Ortega I, Santos EM. 2020a. Effect of the addition of edible mushroom flours (*Agaricus bisporus* and *Pleurotus ostreatus*) on physicochemical and sensory properties of cold-stored beef patties. *J Food Process Preserv* 44(3), e14351.
14. Cerón-Guevara MI, Rangel-Vargas E, Lorenzo JM, Bermúdez R, Pateiro M, Rodríguez JA, Sánchez-Ortega I, Santos EM. 2020b. Reduction of salt and fat in frankfurter sausages by addition of *Agaricus bisporus* and *Pleurotus ostreatus* flour. *Foods* 9(6):760. <https://doi.org/10.3390/foods9060760>
15. Chilanti G, Todescatto K, Andrade LB, Branco CS, Salvador M, Camassola M, Fontana RC, Dillon AJP. 2021. Polyphenolic content and antioxidant activity of mycelia and basidiomes of oyster mushrooms *Pleurotus spp.* (Agaricomycetes) from Brazil. *Int J Med Mushrooms* 23(6):13–23. <https://doi.org/10.1615/IntJMedMushrooms.2021038447>
16. Das AK, Nanda PK, Dandapat P, Bandyopadhyay S, Gullón P, Sivaraman GK, McClements DJ, Gullón D, Lorenzo JM. 2021. Edible mushrooms as functional ingredients for development of healthier and more sustainable muscle foods: A flexitarian approach. *Molecules* 26(9), 2463.
17. Dash P, Kar B, Gochhi M, Ghosh G, Rai VK, Das C, Pradhan D, Rajwar TK, Halder J, Dubey D, Manoharadas S, Rath G. 2024. Antimicrobial properties of the edible pink oyster mushroom, *Pleurotus eous*: In-vivo and In-vitro studies. *Microbial Pathogen* 196:106915.
18. Effiong ME, Umeokwochi CP, Afolabi IS, Chinedu SN. 2024. Assessing the nutritional quality of *Pleurotus ostreatus* (oyster mushroom). *Front Nutr* 10:1279208. <https://doi.org/10.3389/fnut.2023.1279208>
19. Elhousseiny SM, El-Mahdy TS, Awad MF, Elleboudy NS, Farag MM, Aboshanab K. M, Yassien MA. 2021. Antiviral, cytotoxic, and antioxidant activities of three edible agaricomycetes mushrooms: *Pleurotus columbinus*, *Pleurotus sajor-caju*, and *Agaricus bisporus*. *J Fungi* 7(8):645.
20. Fiorentini M, Kinchla AJ, Nolden AA. 2020. Role of sensory evaluation in consumer acceptance of plant-based meat analogs and meat extenders: A scoping review. *Foods* 9(9):1334.
21. Fitsum S, Sbhatu DB, Gebreyohannes G. 2025. Harnessing the nutritional value, therapeutic applications, and environmental impact of mushrooms. *Food Sci Nutr* 13(7):e70611. <https://doi.org/10.1002/fsn3.70611>
22. Geiker NRW, Bertram HC, Mejborn H, Dragsted LO, Kristensen L, Carrascal JR, Bügel S, Astrup A. 2021. Meat and human health—Current knowledge and research gaps. *Foods* 10(7):1556. <https://doi.org/10.3390/foods10071556>
23. Giacometti M, Gressler LT, dos Santos Petry L, de Matos AFIM, Dillmann JB, Dos Santos TS, Santi EMT, de Mello AB, Ourique A, Monteiro SG. 2022. Antioxidant and

- nematocidal effects of several oyster mushroom species of genus *Pleurotus* (Agaricomycetes). *Int J Med Mushrooms* 24(6): 35-45.
24. Girmay Z, Gorems W, Birhanu G, Zewdie S. 2016. Growth and yield performance of *Pleurotus ostreatus* (Jacq. Fr.) Kumm (oyster mushroom) on different substrates. *AMB Express* 6(1):87. <https://doi.org/10.1186/s13568-016-0265-1>
 25. Giusti A, Tinacci L, Verdigi F, Narducci R, Gasperetti L, Armani A. 2022. Safety and commercial issues in fresh mushrooms and mushroom-based products sold at retail in Tuscany region. *Italian J Food Safety* 11(3):10044.
 26. Grimm D, Wösten HAB. 2018. Mushroom cultivation in the circular economy. *Appl Microbiol Biotechnol* 102:7795–7803. <https://doi.org/10.1007/s00253-018-9226-8>
 27. Jiang C, Duan X, Lin L, Wu W, Li X, Zeng Z, Luo Q, Liu Y. 2023. A review on the edible mushroom as a source of special flavor: Flavor categories, influencing factors, and challenges. *Food Frontiers* 4(4):1561-1577. <https://doi.org/10.1002/fft2.263>
 28. Jung DY, Lee HJ, Shin DJ, Kim CH, Jo C. 2022. Mechanism of improving emulsion stability of emulsion-type sausage with oyster mushroom (*Pleurotus ostreatus*) powder as a phosphate replacement. *Meat Sci* 194:108993. <https://doi.org/10.1016/j.meatsci.2022.108993>
 29. Khezerlou A, Yekta R, Abedi-Firoozjah R, Alizadeh-Sani M, McClements DJ. 2025. Advances in sensory and nutritional innovation for sustainable plant-based meat analogs: A comprehensive review. *Food Rev Int* 1–26. <https://doi.org/10.1080/87559129.2025.2520448>
 30. Kirchner M, Palacios A, Cataldo N, Allen KL, Wellman A, Madad A, Jemaneh T, Jackson T, Ingram DT, Wagoner V, Hatch R, Baugher J, Burall L, Nieves K, Low M, Pederson G, DiPrete L, Sepcic V, Thomas D, Lozinak K, Urban S, Shannon K, Kafka E, Lackey A, Edwards L, Rosen HE, Bond C, Needham M, Locas A, Markell A, Chau K, Kong A, Hamel M, Kearney A, Salter M, Gieraltowski L, Bazaco MC, Viazis S, Conrad A. 2025. A binational sample-initiated retrospective outbreak investigation of *Listeria monocytogenes* infections in the United States and Canada linked to enoki mushrooms imported from China 2022–2023. *J Food Prot* 88(1):100413. <https://doi.org/10.1016/j.jfp.2024.100413>
 31. Kumla J, Suwannarach N, Sujarit K, Penkhrue W, Kakumyan P, Jatuwong K, Vadthanarat S, Lumyong S. 2020. Cultivation of mushrooms and their lignocellulolytic enzyme production through the utilization of agro-industrial waste. *Molecules* 25(12):2811. <https://doi.org/10.3390/molecules25122811>
 32. Kušar A, Žmitek K, Lähdenmäki L, Raats MM, Pravst I. 2021. Comparison of requirements for using health claims on foods in the European Union, the USA, Canada, and Australia/New Zealand. *Compr Rev Food Sci Food Saf* 20(2):1307-1332. <https://doi.org/10.1111/1541-4337.12716>

33. Lähteenmäki-Uutela A, Rahikainen M, Lonkila A, Yang B. 2021. Alternative proteins and EU food law. *Food Control* 130:108336. <https://doi.org/10.1016/j.foodcont.2021.108336>
34. Lebeque Y, Morris HJ, Beltrán Y, Llauro G, Gaime-Perraud I, Meneses M, Moukha S, Bermúdez RC, Garcia N. 2018. Proximal composition, nutraceutical properties, and acute toxicity study of culinary-medicinal oyster mushroom powder, *Pleurotus ostreatus* (Agaricomycetes). *Int J Med Mushrooms* 20(12):1185–1195. <https://doi.org/10.1615/IntJMedMushrooms.v20.i12.60>
35. Lesa KN, Khandaker MU, Mohammad Rashed Iqbal F, Sharma R, Islam F, Mitra S, Emran TB. 2022. Nutritional value, medicinal importance, and health-promoting effects of dietary mushroom (*Pleurotus ostreatus*). *J Food Qual* 2022:2454180. <https://doi.org/10.1155/2022/2454180>
36. Ludewig M, Rattner J, Künz JJ, Wagner M, Stessl B. 2024. Quality and safety of dried mushrooms available at retail level. *Appl Sci* 14(5):2208.
37. Mazlan MM, Talib RA, Chin NL, Shukri R, Taip FS, Mohd Nor MZ, Abdullah N. 2020. Physical and microstructure properties of oyster mushroom–soy protein meat analog via single-screw extrusion. *Foods* 9(8):1023. <https://doi.org/10.3390/foods9081023>
38. Meng B, Jang AR, Song HJ, Lee SY. 2024. Microbiological quality and safety of fresh mushroom products at retail level in Korea. *Food Sci Biotechnol* 33:1261–1268. <https://doi.org/10.1007/s10068-023-01385-z>
39. Mishra BP, Mishra J, Paital B, Rath PK, Jena MK, Reddy BVV, Pati PK, Panda SK, Sahoo DK. 2023. Properties and physiological effects of dietary fiber-enriched meat products: A review. *Front Nutr* 10:1275341. <https://doi.org/10.3389/fnut.2023.1275341>
40. Mishra V, Tomar S, Yadav P, Singh MP. 2021. Promising anticancer activity of polysaccharides and other macromolecules derived from oyster mushroom (*Pleurotus* sp.): An updated review. *Int J Biol Macromol* 182:1628–1637. <https://doi.org/10.1016/j.ijbiomac.2021.05.102>
41. Oh M, Ju JH, Ju S. 2024. What are the sensory attributes associated with consumer acceptance of yellow oyster mushrooms (*Pleurotus citrinopileatus*)?. *Foods* 13(13):2061.
42. Pandey M, Gowda NKS, Satisha GC, Azeez S, Chandrashekara C, Zamil M, Roy TK. 2020. Studies on bioavailability of iron from Fe-fortified commercial edible mushroom *Hypsizygus ulmarius* and standardization of its delivery system for human nutrition. *J Hortic Sci* 15(2):197-206. <https://doi.org/10.24154/jhs.v15i2.950>
43. Park G, Oh S, Park S, Kim YA, Park Y, Kim Y, Lee J, Lee H, Choi J. 2023. Physicochemical characteristics and storage stability of hybrid beef patty using shiitake mushroom (*Lentinus edodes*). *J Food Quality* 2023(1), 7239709.

44. Patinho I, Selani MM, Saldaña E, Teixeira Bortoluzzi AC, Rios-Mera JD, da Silva CM, Kushida MM, Contreras-Castillo CJ. 2021. *Agaricus bisporus* mushroom as partial fat replacer improves the sensory quality maintaining the instrumental characteristics of beef burger. *Meat Sci* 172:108307. <https://doi.org/10.1016/j.meatsci.2020.108307>
45. Pérez-Montes A, Rangel-Vargas E, Lorenzo JM, Romero L, Santos EM. 2021. Edible mushrooms as a novel trend in the development of healthier meat products. *Curr Opin Food Sci* 37:118–124. <https://doi.org/10.1016/j.cofs.2020.10.004>
46. Philippoussis A, Zervakis G, Diamantopoulou P. 2001. Bioconversion of agricultural lignocellulosic wastes through the cultivation of the edible mushrooms *Agrocybe aegerita*, *Volvariella volvacea* and *Pleurotus* spp. *World J Microbiol Biotechnol* 17:191–200. <https://doi.org/10.1023/A:1016685530312>
47. Roberfroid MB. 2002. Functional foods: concepts and application to inulin and oligofructose. *Br. J. Nutr* 87(S2):S139-S143. <https://doi.org/10.1079/BJNBJN/2002529>
48. Robinson B, Winans K, Kendall A, Dlott J, Dlott F. 2019. A life cycle assessment of *Agaricus bisporus* mushroom production in the USA. *Int J Life Cycle Assess* 24:456–467. <https://doi.org/10.1007/s11367-018-1456-6>
49. Rohmawati S, Mustofa A, Widanti YA. 2019. Analogue sausage formulation of tempeh-white oyster mushrooms (*Pleurotus ostreatus*) with the addition of carrageenan. *Food Scien Tech Journal* 1(1):24-30. <https://doi.org/10.33512/fsj.v1i1.6194>
50. Ruiz-Capillas C, Herrero AM, Pintado T, Delgado-Pando G. 2021. Sensory analysis and consumer research in new meat products development. *Foods* 10(2):429. <https://doi.org/10.3390/foods10020429>
51. Sánchez C. 2010. Cultivation of *Pleurotus ostreatus* and other edible mushrooms. *Appl Microbiol Biotechnol* 85(5):1321–1337. <https://doi.org/10.1007/s00253-009-2343-7>
52. Schill S, Stessl B, Meier N, Tichy A, Wagner M, Ludewig M. 2021. Microbiological safety and sensory quality of cultivated mushrooms (*Pleurotus eryngii*, *Pleurotus ostreatus*, and *Lentinula edodes*) at retail level and post-retail storage. *Foods*, 10(4):816. <https://doi.org/10.3390/foods10040816>
53. Siddiqui SA, Bahmid NA, Mahmud CMM, Boukid F, Lamri M, Gagaoua M. 2023. Consumer acceptability of plant-, seaweed-, and insect-based foods as alternatives to meat: A critical compilation of a decade of research. *Crit Rev Food Sci Nutr* 63(23):6630-6651. <https://doi.org/10.1080/10408398.2022.2036096>
54. Singh U, Tiwari P, Kelkar S, Kaul D, Tiwari A, Kapri M, Sharma S. 2023. Edible mushrooms: A sustainable novel ingredient for meat analogs. *Efood* 4(6):e122. <https://doi.org/10.1002/efd2.122>
55. Sitara U Baloch PA, Pathan AUK, Bhatti MI, Bhutto MA, Ali QM, Ali A, Iqbal M. 2023. *In vitro* studies to determine antibacterial and antifungal properties of three *Pleurotus* species (oyster mushroom). *Pak J Bot* 55(1):387-392.

56. Sołowiej BG, Nastaj M, Waraczewski R, Szafrńska JO, Muszyński S, Radzki W, Mleko S. 2023. Effect of polysaccharide fraction from oyster mushroom (*Pleurotus ostreatus*) on physicochemical and antioxidative properties of acid casein model processed cheese. *Int Dairy J* 137:105516.
<https://doi.org/10.1016/j.idairyj.2022.105516>
57. Tokarczyk G, Felisiak K, Adamska I, Przybylska S, Hrebien-Filisińska A, Biernacka P, Bienkiewicz G, Tabaszewska M. 2023. Effect of oyster mushroom addition on improving the sensory properties, nutritional value, and increasing the antioxidant potential of carp meat burgers. *Molecules* 28(19):6975.
<https://doi.org/10.3390/molecules28196975>
58. Torres-Martínez BDM, Vargas-Sánchez RD, Torrescano-Urrutia GR, Esqueda M, Rodríguez-Carpena JG, Fernández-López J, Pérez-Alvarez JA, Sánchez-Escalante A. 2022. *Pleurotus* genus as a potential ingredient for meat products. *Foods* 11(6):779.
<https://doi.org/10.3390/foods11060779>
59. U.S. Department of Agriculture, Agricultural Research Service. 2023. Food Data Central. Available from: <https://fdc.nal.usda.gov/food-details/1999627/nutrients>
60. U.S. Food and Drug Administration. 1994. Dietary Supplement Health and Education Act of 1994 (DSHEA), Public Law 103–417. National Institutes of Health, Office of Dietary Supplements. Available from: https://ods.od.nih.gov/About/DSHEA_Wording.aspx
61. Wan Rosli WI, Solihah MA, Mohsin SSJ. 2011. On the ability of oyster mushroom (*Pleurotus sajor-caju*) conferring changes in proximate composition and sensory evaluation of chicken patty. *Int Food Res J* 18(4):1463–1469.
<http://eprints.usm.my/id/eprint/32638>

Tables and Figures

Table 1. Nutritional comparison of oyster mushrooms and conventional meat ingredients

Nutrient	Oyster mushroom	Beef (lean, cooked)	Pork (ground, raw)	Chicken (ground, with additives, raw)	References
Energy (kcal/100g)	38	219	233	138	U.S. Department of Agriculture, Agricultural Research Service (2023)
Protein (g/100g)	2.41	27.3	17.8	17.9	
Total fat (g/100g)	0.31	10.5	17.5	7.16	
Saturated fat (g/100g)	0.12	4.68	6.28	1.56	
Dietary fiber (g/100g)	3.0	0.0	0.0	0.0	
Iron (mg/100g)	0.34	3.53	0.79	0.59	
Potassium (mg/100g)	420	283	318	302	
Vitamin D (mg/100g)	2.8	0.0	0.0	0.0	

Table 2. Summary of meat products enriched with oyster mushrooms: type, level, and outcomes

Product Type	Mushroom addition Level (%)	Observed functional outcomes	References
Emulsion type sausage	1%, 2%	<ul style="list-style-type: none"> - Improved emulsion stability - Increased viscosity - Enhanced water-holding capacity - Replaced phosphate usage 	Jung et al. (2022)
Beef burger	5%, 10%, 15%	<ul style="list-style-type: none"> - Reduced fat content - Maintained texture and color - Increased juiciness - Improved flavor and consumer acceptability 	Patinho et al. (2021)
Beef patty	20%, 40%, 60%, 80%	<ul style="list-style-type: none"> - Improved WHC and cooking loss - Negative effect on sensory properties and storage stability 	Park et al. (2023)
Frankfurter sausages	2.5%, 5%	<ul style="list-style-type: none"> - Resulted in softer and less cohesive sausages - Lowered color, flavor, and taste scores 	Cerón-Guevara et al. (2020b)

613 **Table 3. Regulatory status and food safety considerations for mushroom-enriched products**

Aspects	Considerations & Requirements	References
Microbiological safety	Compliance with EU regulations on hygiene practices during cultivation and processing is required (Reg. EC No. 852/2004).	Giusti et al. (2022)
Labeling requirements	Scientific names must be correctly declared; cooking instructions are mandatory for raw mushrooms in retail (Reg. EU No. 1169/2011; PD No. 376/1995).	
Species identification & mislabeling	Several products on the EU market were found with incorrect or missing scientific names of mushroom species; this violates PD No. 376/1995.	
Control of wild-collected mushrooms	Specific training is required for individuals authorized to collect wild mushrooms; however, inconsistencies in certification and species authentication remain a challenge.	
Regulatory approval	Food business operators must provide species identification certification. Regulatory oversight is based on PD No. 376/1995 and RL No. 16/1999.	
Storage and shelf-life	Fresh and cut mushrooms must be stored under refrigeration. Non-compliance has been frequently observed (Ministerial Decree No. 3746/2014; Reg. EC No. 852/2004).	

614

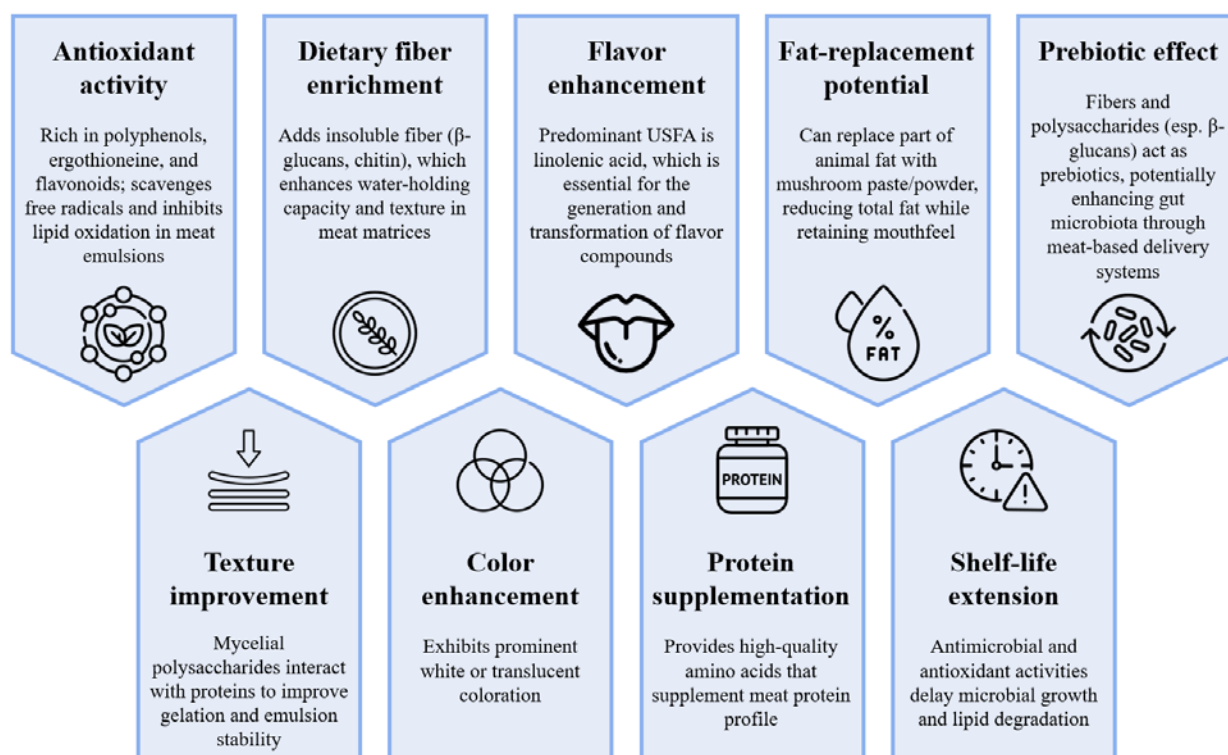


Figure 1. Functional mechanisms of *Pleurotus ostreatus* in processed meat matrices. (Torres-Martínez et al., 2022).

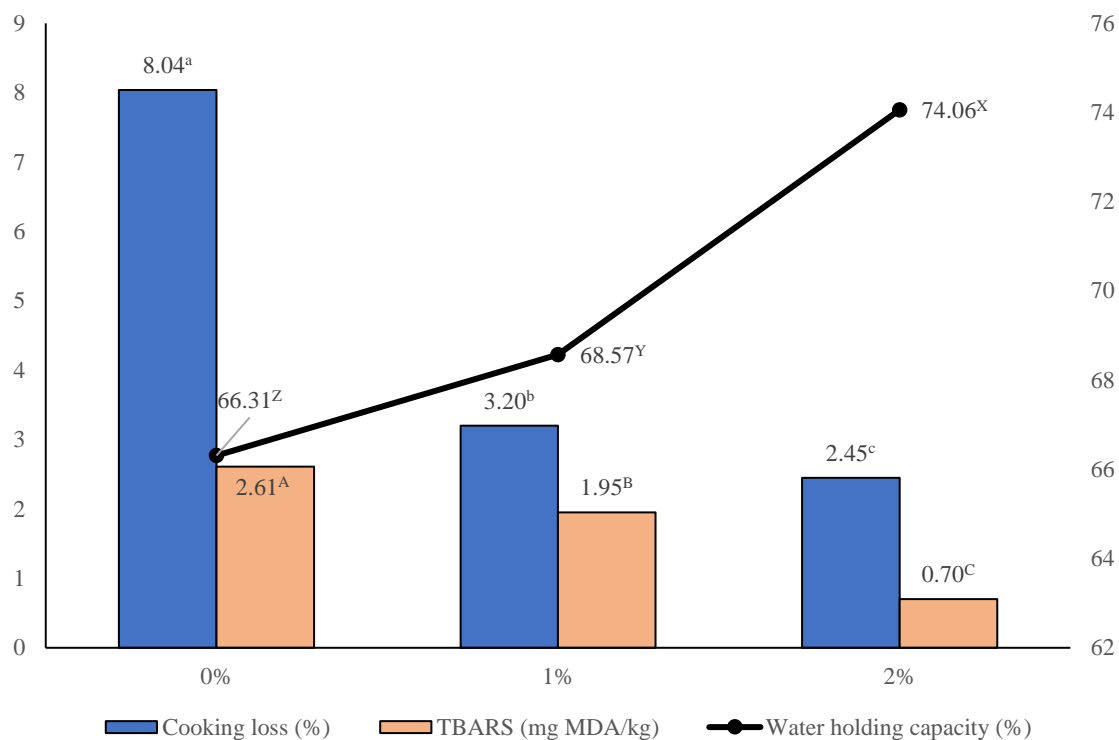


Figure 2. For pork sausages enriched with oyster mushroom powder at different addition levels (0%, 1%, and 2%). (Jung et al., 2022).

^{a-c} Means with different superscripts within different treatments are significantly different (p<0.05).

^{A-C} Means with different superscripts within different treatments are significantly different (p<0.05).

^{X-Z} Means with different superscripts within different treatments are significantly different (p<0.05).

Opportunities ← Techniques → Challenges

Enhances flavor, shelf life, and nutritional value	Fermentation	Requires strict microbial control; sensitive to contamination
Mimics meat-like texture in plant-based foods	Texturization	Can degrade some nutrients; high energy cost
Retains nutrients and sensory quality; extends shelf life without heat	High-pressure processing	Expensive equipment; not effective on spores or dry products
Produces uniform, shelf-stable products; scalable	Extrusion	Nutrient loss due to high heat; expensive machinery
Specific reactions; improves digestibility and functionality	Enzymatic processing	Enzymes are costly; sensitive to pH and temperature
Improves taste and aroma; reduces microbes	Smoking and grilling	Can produce carcinogens (e.g., PAHs); nutrient loss
Custom shapes and designs; minimal waste	3D food printing	Slow process; limited to printable materials

Figure 3. Challenges and opportunities in commercializing mushroom-enriched meat products. (Pérez-Montes et al., 2021).